

# GEPAX™ 7200 SHEET

## PRODUCT DATASHEET

### DESCRIPTION

The GEPAX™ 7200 sheet is a flame retardant opaque polycarbonate sheet. GEPAX 7200 sheet offers, in addition to its excellent mechanical and thermal properties, a good flammability and electrical performance. GEPAX 7200 sheets provide: high impact performance, and excellent formability.

### TYPICAL PROPERTY VALUES

PROPERTY	TEST METHOD	UNITS	VALUE
<b>PHYSICAL</b>			
Density	ISO 1183	g/cm <sup>3</sup>	1.21
Water absorption, 50% RH, 23 °C	ISO 62	%	0.15
Water absorption, saturation, 23°C	ISO 62	%	0.35
<b>MECHANICAL</b>			
Yield stress 50 mm/min	ISO 527	MPa	>60
Yield strain 50 mm/min	ISO 527	%	6
Nominal strain at break 50 mm/min	ISO 527	%	>100
Tensile modulus 1 mm/min	ISO 527	MPa	2300
Flexural strength 2 mm/min	ISO 178	MPa	90
Flexural modulus 2 mm/min	ISO 178	MPa	2300
<b>IMPACT</b>			
Charpy impact, notched 23°C, 3.0 mm	ISO 179/1eA	kJ/m <sup>2</sup>	75
Izod impact, unnotched 23°C, 3.0 mm	ISO 180/1U	kJ/m <sup>2</sup>	NB
Izod impact, notched 23°C, 3.0 mm	ISO 180/1A	kJ/m <sup>2</sup>	70
<b>THERMAL</b>			
Vicat softening temperature, rate B/120	ISO 306	°C	145
Temperature of deflection under load (type A), 1.8 MPa, flat	ISO 75	°C	127
Thermal conductivity	ISO 8302	W/m.°C	0.2
Coefficient of linear thermal expansion, 23-55°C	ISO 11359-2	1/°C	7x10 <sup>-5</sup>
Ball pressure test 125 ±2°C	IEC 60695-10-2	-	Pass
<b>ELECTRICAL</b>			
Volume resistivity	IEC 60093	Ohm.cm	>10 <sup>15</sup>
Dielectric strength, in oil, 3.2 mm	IEC 60243-1	kV/mm	18
<b>FIRE RATINGS</b>			
Limited Oxygen Index	ISO 4589-2	%	36
UL Listing sheet: <a href="#">E45329</a>			

- ◆ These property values have been derived from LEXAN™ resin data for the material used to produce this sheet product. Variation within normal tolerances are possible for various colors. These typical values are not intended for specification purposes. If minimum certifiable properties are required please contact your local SABIC Innovative Plastics, Specialty Film & Sheet representative. All values are measured at least after 48 hours storage at 23°C/50% relative humidity. All properties are measured on injection molded samples. All samples are prepared according ISO 294.

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## PROCESSING

GEPAX™ 7200 sheet is an excellent candidate for thermoforming. It offers high, deep draw ratios, equal wall thickness distribution, and it can be formed into complex shapes using standard thermoforming equipment. Sandwich type heating systems give the best results. GEPAX 7200 sheet has a forming temperature range of 185 - 205°C. When forming, a draft angle of at least 3° should be allowed, and post mold shrinkage of 0.6 - 0.8% taken into account.

## PRE-DRYING

It is important to ensure that GEPAX 7200 sheets are free of moisture prior to thermoforming. A hot air circulating oven set at 120°C is recommended. Pre-drying times vary from 3-24hours, depending on sheet thickness.

## ASSEMBLING

Parts made from GEPAX 7200 sheet can be assembled with plastics, metals, rubber and other materials using many types of adhesive bonding, welding and mechanical fastening techniques. Further information and advice is available on request.

## PAINTING

For either functional or decorative reasons it may be necessary to apply a finish to sheets or vacuum formed parts. GEPAX 7200 sheet is an excellent candidate for use with a wide variety of modern decoration techniques. A list of approved paint systems and suppliers is available upon request.

## CHEMICAL RESISTANCE

GEPAX 7200 sheet has sufficient resistance to most mineral oils, greases, aliphatic hydrocarbons and acids under low or moderate stress levels. In applications where the GEPAX 7200 sheet will come into contact with aggressive chemicals, specific (application related) testing is always advised. Effective painting systems can improve chemical resistance.

## FIRE TEST PERFORMANCE

GEPAX has good fire performance against many national fire codes dependent on thickness and color; please check with the local sales office for details.

## PRODUCT AVAILABILITY

**Product code:** GEPAX 7200 sheet  
**Standard size:** 1300 x 2050mm, 2050 x 3000mm  
**Gauges:** 1.2 - 8.0mm  
**Textures:** Polished/Suede (6) Polished/Haircell (11, only available in 1300MM width)  
**Standard Colors:** Black 78927, light Gray 78944  
Other colors/sizes are available by special request

## SAFETY

The processing guidance given in this documentation is given in good faith and the trust that in all cases you wear the correct Personal Protective Equipment (PPE), e.g. helmet, proper gloves, safety goggles etc. to safely fabricate, e.g. (but not limited to) sawing, cutting, forming our sheets and films. In all cases you should follow local and national regulations around the wear of PPE's prescribed or mandatory to perform these tasks in a safely manor.

## CONTACT US:

### SABIC CORPORATE HQ

PO Box 5101  
Riyadh 11422  
Saudi Arabia  
T +966 (0) 1 225 8000  
F +966 (0) 1 225 9000  
E [info@sabic.com](mailto:info@sabic.com)

### AMERICAS

SABIC  
Functional Forms  
2500 CityWest Boulevard  
Suite 100  
Houston, TX 77042  
USA  
Toll-free (800) 323 3783  
F (888) 443 2033  
E [spinside.sales@sabic.com](mailto:spinside.sales@sabic.com)

### EUROPE

SABIC  
Functional Forms  
Plasticslaan 1  
4612 PX  
Bergen op Zoom  
The Netherlands  
T +31 (0)164 293684  
F +31 (0)164 292272  
E [ff.info@sabic.com](mailto:ff.info@sabic.com)

### PACIFIC

SABIC  
Functional Forms  
2550 Xiupu Road  
Pudong  
201319 Shanghai  
China  
T +86 21 3222 4500  
F +86 21 6289 8998  
E [ff.info@sabic.com](mailto:ff.info@sabic.com)

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